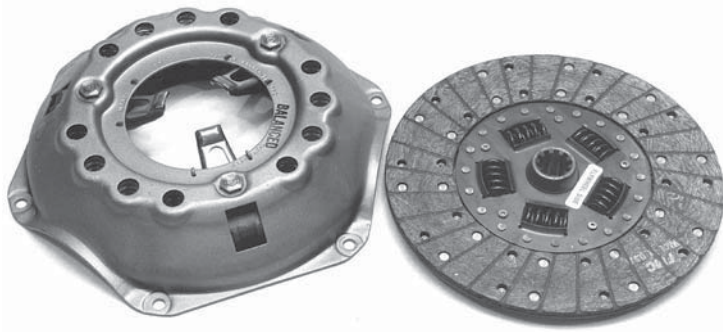


11" PUSH TYPE



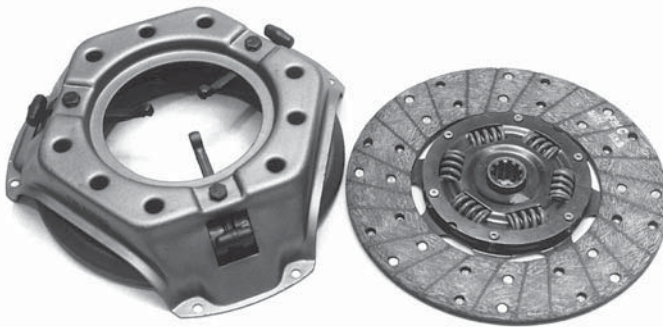
Borg & Beck

Chevrolet & GMC

CA-1483
CD-3348 — 1 1/8" Spline

Dodge

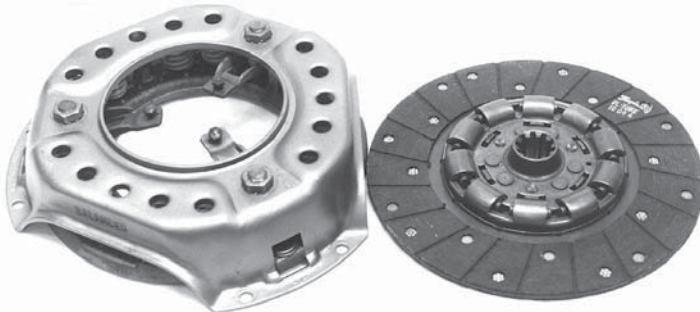
CA-1857
CD-4018 — 1" - 23 Teeth



Long

Ford

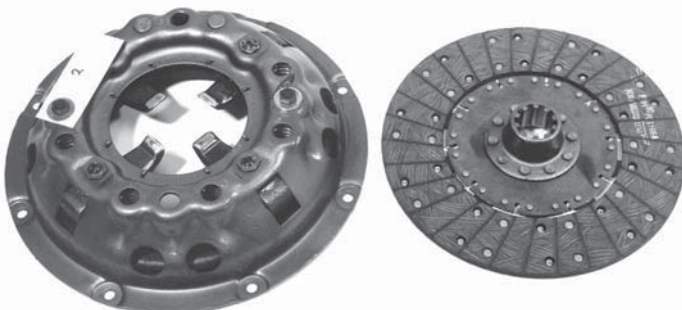
CA-0465 or CA-0674
CD-0845 — 1 1/16" Spline



Rockford

International

CA-5426
CD-5117 — 1 1/4" Spline



Borg & Beck

Clark — Hyster

CA-1325
CD-1772 — 1 1/8" Spline
CD-1972 — 1 3/8"
CD-1968 — 1 1/2"

The items referred to in this catalog are remanufactured by Mid-America Clutch Co., Inc. Although parts numbers and/or description may correspond to those of original equipment manufacturer and may be registered trademarks, they are shown for identification purposes only, and are not intended to imply otherwise.

Note: this catalog has been compiled and the information verified from data received from many sources, and is correct to the best of our knowledge. We assume no liability for errors which may appear in these listings.

TRUCK SERVICE MANUAL

CLUTCH

Dimension "A" = Pressure Plate-to-Flywheel Surface

Dimension "B" = Release Lever-to-Flywheel Surface

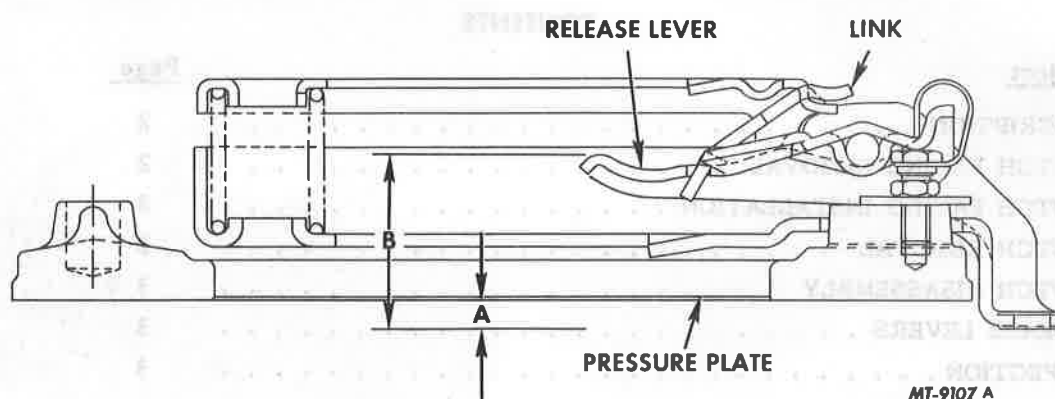


Fig. 1

DESCRIPTION

This is a single dry plate clutch having an open face back plate. As in other design clutches, the pressure springs do not come in direct contact with the pressure plate; therefore, longer service life can be expected from the springs, as they are not subjected to excessive pressure plate heat.

CLUTCH REMOVAL

To assure that the clutch assembly is reinstalled in the same relative position, scribe a line on the back plate flange pressure plate and flywheel, Fig. 2.

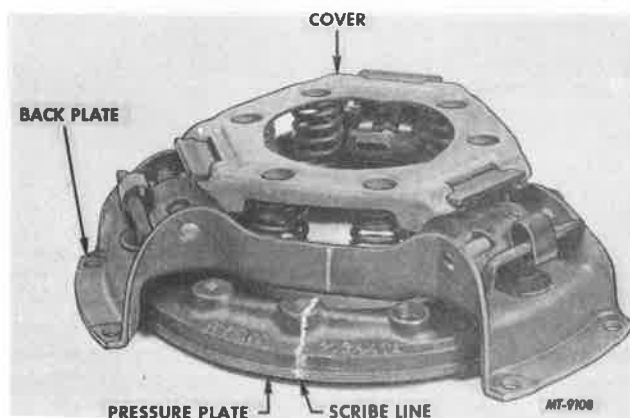


Fig. 2

CLUTCH FACING REMOVAL

1. Drill out facing rivets on roll clinch side of rivet.
2. Remove rivets and facing material.

CLUTCH FACING INSTALLATION

1. Assemble facings to cushion elements.
2. Rivet facings separately to cushion elements.

TRUCK SERVICE MANUAL

CLUTCH

CLUTCH SPECIFICATIONS

Code	11122	11129	11215	11216	11217
Diameter	304.8 mm (12 inch)		279.4 mm (11 inch)		
Spring Data:					
No. Used	6		6	6	6
Free Length	77.27 mm (3.040")		78.1 mm (3.075")	77.27 mm (3.040")	70.6 mm (2.780")
Test Length	42.8 mm (1.685")		42.8 mm (1.685")	42.8 mm (1.685")	42.8 mm (1.685")
Test Pressure	627 N (141 lbs.)		552 N (124 lbs)	627 N (141 lbs)	672 N (152 lbs)
Color Code	Orange Stripes		Red	Orange Stripes	Pink Stripes
Lever Setting Data:					
Pressure Plate-to-Flywheel Surface (Dimension "A", Fig. 1)	9.02 mm (.355")		8.13 mm (.320")		
Spacer Plates	SE-2068-2		SE-2068-1		
Release Lever-to-Flywheel Surface (Dimension "B", Fig. 1)	52.37 $\pm$.76 mm (2.062 $\pm$.030")		50.8 $\pm$.25 mm (2.0 $\pm$.010")		

Code	11355
Diameter	304.88mm (12 inch)
Spring Data:	
No. Used	6
Free Length	70.6 mm (2.780")
Test Length	42.8 mm (1.685")
Test Pressure	672 N (152 lbs)
Color Code	Pink Stripes
Lever Setting Data:	
Pressure Plate-to-Flywheel Surface Dimension "A", Fig.1)	9.02 mm (.355")
Spacer Plates	SE-2068-2
Release Lever-to-Flywheel Surface (Dimension "B", Fig.1)	52.37 $\pm$.76 mm (2.062 $\pm$.030")